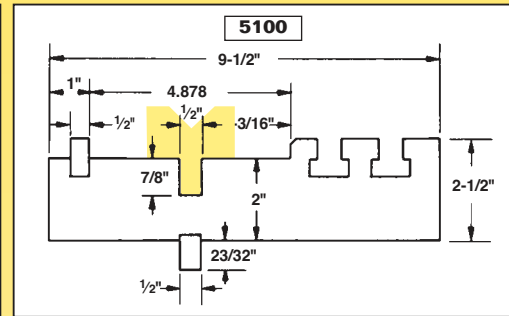
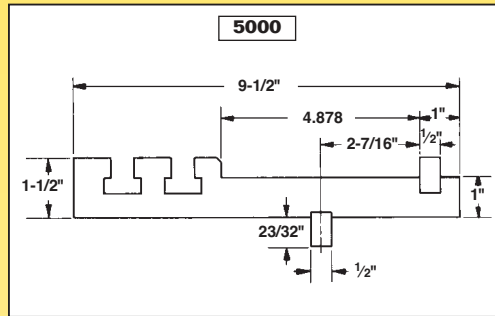


Bed Rails and Template Mounting Plate

Bed Rails – Versatile means of mounting UniPunch modular A & B Series tooling and gauges on press brakes

- Mainly used for straight line punching within a 4⁷/₈" (123.8mm) area front to back.
- Two styles available – 5000 & 5100 in lengths up to 12'.
- A Strip Template or Unispacer fits into recess area to support tooling. Units are positioned with pilot pins located in reamed holes and then bolted to T-slots at rear of Bed Rail.
- Style 5100 is available with a 1/2" (12.7mm) key slot in template recess area to accept a press brake bending die, allowing parts to be punched and brake-formed in same setup.



BED RAIL No. 5000		
Part No.	Length	Weight
5000-24	24"	70 lbs.
5000-48	48"	140 lbs.
5000-72	72"	210 lbs.
5000-96	96"	280 lbs.
5000-120	120"	350 lbs.
5000-144	144"	420 lbs.

BED RAIL No. 5100		
Part No.	Length	Weight
5100-24	24"	124 lbs.
5100-48	48"	248 lbs.
5100-72	72"	372 lbs.
5100-96	96"	496 lbs.
5100-120	120"	620 lbs.
5100-144	144"	744 lbs.

Bed Rails, G-Series – for mounting UniPunch modular single & triple spring G-Series tooling and end gauge on press.

The UniPunch 5110 Bed Rail is designed with one T-slot and a top mounted key that accurately positions the G-Series fixed base units for straight line punching or the G-Series adjustable base units for staggered hole patterns.

BED RAIL No. 5110		
Part No.	Length	Weight
5110-48	48"	92 lbs.
5110-72	72"	138 lbs.
5110-96	96"	184 lbs.
5110-120	120"	230 lbs.
5110-144	144"	276 lbs.

