Specifying & Operating Instructions

Operating Shut Height: 9-3/8" (238.1mm)
Min. Shut Height: 9-1/4" (235.0mm)
Unit Open Height: 11-13/16" (300.0mm)
Max. Tube Size:
  - 1.000" round (25.40mm)
  - 7/8" square (22.2mm)
Max. Wall Thickness (Mild Steel): .125" (3.18mm)
Min. Die Clearance: .012" (.30mm)

To Order, Specify:
- Size of Tube
- Hole Diameter
- Wall Thickness
- Type of Material
- Hole Location

<table>
<thead>
<tr>
<th>Complete Unit</th>
<th>Common Dimensions</th>
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<tbody>
<tr>
<td>Part No.</td>
<td>Throat Depth</td>
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<tr>
<td>17600M</td>
<td>8&quot;</td>
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</tbody>
</table>

Note: Various throat depths are available. Contact the UniPunch Sales Department with tube specifications and hole location.